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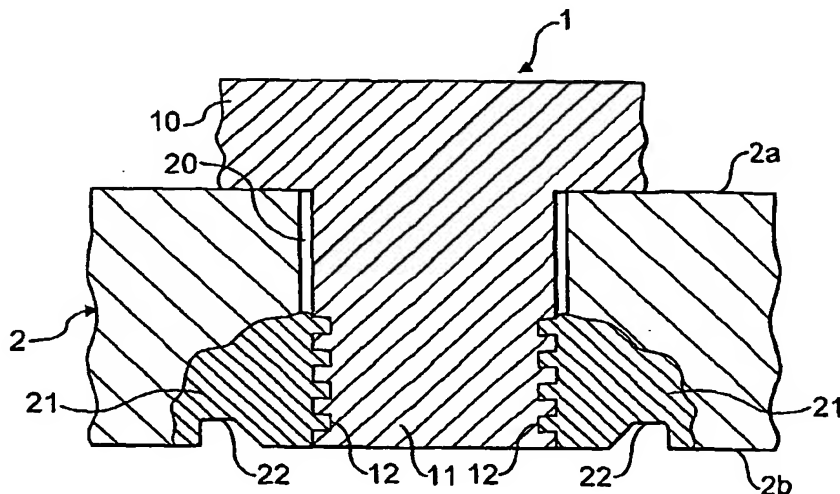
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(54) Title: METHOD OF ATTACHING RAIL CLIP ANCHORING DEVICE TO A RAILWAY RAIL SUPPORT



(57) Abstract: In a method of attaching a steel railway rail support (baseplate or sleeper) (2) to a ductile iron rail clip anchoring device (1) a boss (11), extending from the bottom of a body (10) of the anchoring device (1), is inserted into a hole (20) passing through the support (2) at a location on its surface (2a) at which the anchoring device (1) is to be attached until the anchoring device body (10) abuts the support surface (2a). The steel around the hole (20) in a region on the support surface (2b) opposite to that on which the anchoring device body (10) is located is compressed while the anchoring device (1) is held in place, so that the compressed steel flows plastically against the boss (11) within the hole (12), until the force applied to the boss (11) brings about elongation thereof, whereby the boss (11) undergoes an elastic set which clamps the boss (11) to the support (2).

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